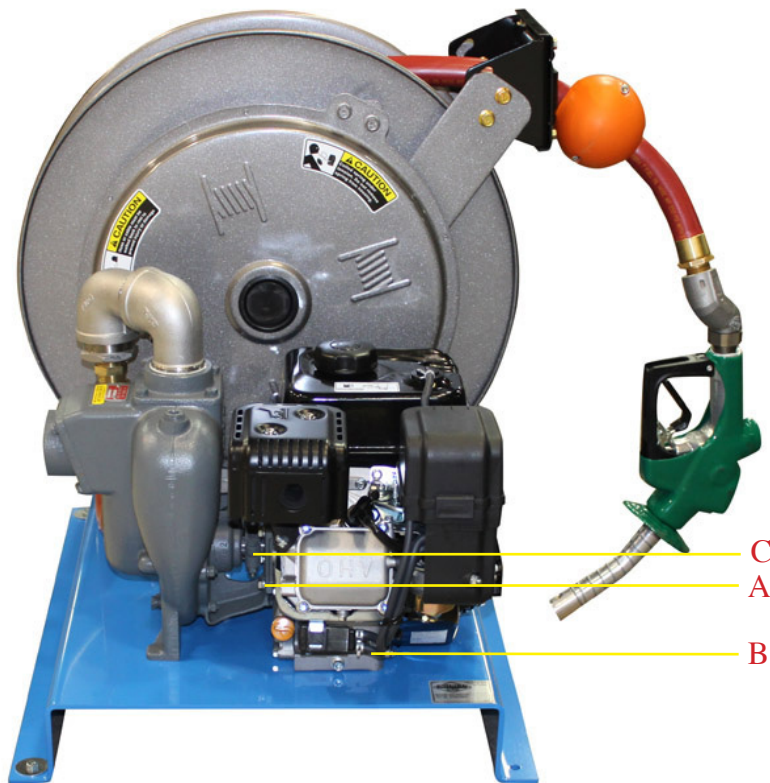




A. Slide pump onto engine shaft & install the 4 mounting bolts (5/16 x 1 fine thread with lock washer).

B. Secure engine to baseplate using 5/16 x 1-1/2 bolts, lock-washer and flat washer.

C. Tighten shaft collar evenly and remove shim. The shim is to keep the impeller from rubbing on the wear plate of the pump. Pull on starter coil cord to check if impeller is making grinding sound. If so, loosen collar and repeat step C.

D. After steps A-C are complete, install flange on top of pump using the 4 flange bolts with lock-washers (5/16 x 1 NC thread).

