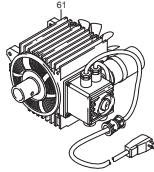
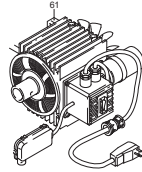


AR620/ AR630/ AR630-HOT/ AR630TSS/ AR630TSS-HOT

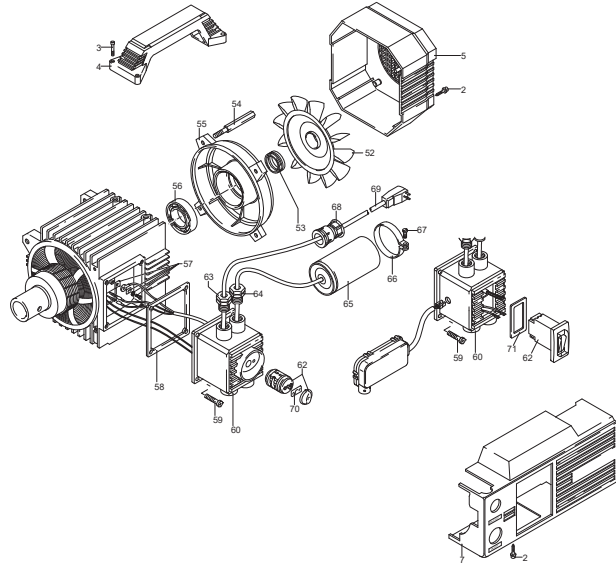
Motor



NON-TSS

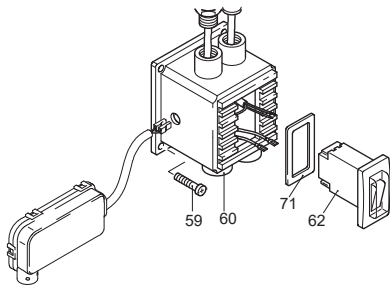


TSS



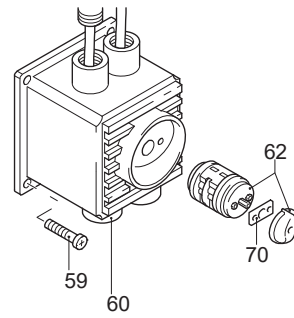
144 - 1

TSS



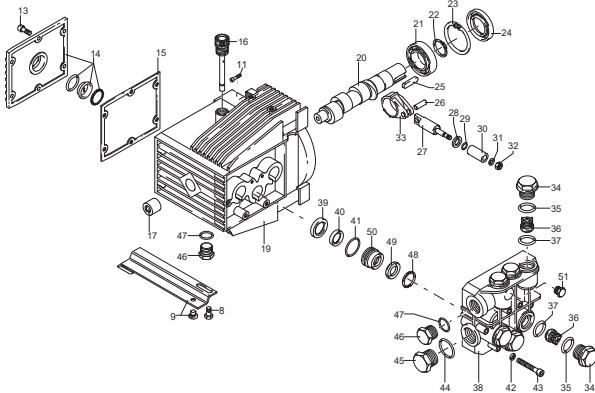
144 - 2

Non-TSS



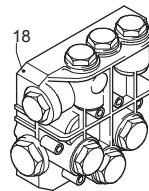
144 - 3

Pump

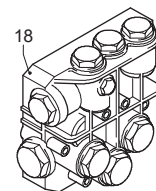


144 - 4

Complete Pump Head



Cold Water



Hot Water

144 - 5

AR620/ AR630/ AR630-HOT/ AR630TSS/ AR630TSS-HOT PARTS/KITS

PUMP					
Pos	Code	Description	Qty	Note	
1	1260279	Blue Cover Back	1		
2	1261551	Screw	8		
3	180030	Bolt TCEI M8x20	4		
4	1260710	Handle	1		
5	1261760	Fan Cover	1		
6	1341030	Detergent Filter	1		
7	1264629	Blue Cover Front	1	● ○ ▼	
	1272810	Blue Cover Front	1	□ ■	
8	1260470	Bolt M8x10	4		
9	1260830	Rail 3/8"	2		
10	1269115	Detergent Tube w/Filter	1		
11	1260780	Bolt M6x16	4		
12	1262790	Detergent Hose	1		
13	1260760	Bolt M5x20	6		
14	1269101	Rear Cover	1		
15	1260040	Gasket	1		
16	1260480	Oil Cap (Vented Dipstick)	1		
17	1260050	Roller Bearing	1		
18	1269216	Head Assembly	1	▼	
	1269251	Head Assembly	1	○ □	
	1269221	Head Assembly	1	●	
	1269306	Head Assembly	1	■	
19	1260010	Pump Body	1		
20	1260190	Shaft	1		
21	1320370	Bearing	1		
22	1260770	Retainer Ring Ø25	1		
23	1260790	Retainer Ring Ø152	1		
24	1260750	Shaft Oil Seal	1		
25	1380520	Key	1		
26	1260080	Piston Rod Pin	3		
27	1260070	Piston Rod	3		
28	1260091	Washer (Slinger)	3		
29	480480	O-Ring Ø 4.48x1.78	3		
30	1260120	Piston Ø 15	3		
31	1260100	Washer 8x13x0.50	3		
32	1260110	Nut M8	3		
33	1260060	Connecting Rod Alum.	3		
34	1269657	Valve Cap w/O-Ring, Forged	6	(300 in/lbs)	
35	960160	O-Ring Ø 17.86x2.62	6		
	960161	O-Ring Viton	6	● ■	
36	1269050	Complete Valve	6		
37	880830	O-Ring Ø 15.54x2.62	6		
	880831	O-Ring Viton	6	● ■	
38	1262220	Blank Head Alum.	1	▼	
	1320023	Blank Head Brass Ø 15	1	○ □	
	1320022	Blank Head Brass Ø 15	1	● ■	
39	1260460	Oil Seal	3		
40	1260440	Low Pressure Seal	3		
	1260441	Low Pressure Seal Viton	3	● ■	
41	1260420	O-Ring Ø 26.70x1.78	3		
	1260421	O-Ring Viton	3	● ■	
42	1381550	Lock Washer	6		
43	680570	Head Bolt	6	(137 in/lbs) - Brass Head (89 in/lbs) - Alum Head	
44	180101	O-Ring Ø 17.5x2	1		
	180102	O-Ring Viton	1	● ■	
45	820361	Plug 1/2" G, Brass	1		
46	1989600	Plug 3/8" G, Brass w/O-ring	2		
47	740290	O-Ring Ø 14x1.78	2		
	740291	O-Ring Viton	2	● ■	
48	1520120	Support Ring Ø 15	3		
49	1260130	High Pressure Seal Ø 15	3		
	1260131	High Pressure Seal Viton	3	● ■	
50	1260151	Piston Guide Ø 15	3		
51	620301	Plug 1/8" G	1		
52	1260300	Fan	1		
53	1260970	Washer Seal	1		
54	1260360	Stud Bolt (Extension screw)	4		
55	1260960	Motor Plate	1		
56	1260950	Bearing	1		
57	1269100	Ground Terminal	1		
58	1260400	Gasket	1		
59	1261560	Screw 3.9x16	4		

PUMP (continued)					
Pos	Code	Description	Qty	Note	
60	1261410	Switch Box	1	▼ ○ ●	
	1272010	Switch Box	1	□ ■	
61	4747	Motor	1	▼ ○ ●	
	44545	Motor	1	□ ■	
62	1261240	Switch (Rotary)	1	▼ ○ ●	
	1272030	Switch (Rocker)	1	□ ■	
63	1271950	Cable Retainer	1		
64	1269090	Cable Retainer	1		
65	1263550-1	Capacitor (w/Bracket)	1		
66	1345610	Bracket	1		
67	1271880	Screw	1		
68	1262370	Electric Cord Guide	1		
69	1261820	Electric Cord (w/GFCI)	1		
70	1265180	Rotary Switch Gasket	1		
71	1265080	Rocker Switch Gasket	1		

Pump Oil Part Number: AR64516 (16 oz)
Pump Oil Capacity 14 oz, QTY 1
Pumps are Prefilled with Oil from the Factory.
Change oil after break-in period of 50 hours.
For maintenance, change oil every 200 hours of operation.

OPTIONAL PARTS/KITS					
Pos	Code	Description	Qty	Note	
	40235	Jetter Valve	1		
	14880RT-UR-C	GFCI Assembly, No Cord	1		
	2040	Cold Water O-Ring Kit	1	Pos 29, 35, 37, 41, 44, 47	
	2815	Hot Water Seal Kit (ARNA Install)	1	Parts not shown on parts list	

LEGEND			
Symbol	Material	Description	
▼	-	AR620	
○	-	AR630	
●	-	AR630-Hot	
□	-	AR630TSS	
■	-	AR630TSS-Hot	

Piston Kit 2628	
Pos.	Qty
28	3
29	3
30	3
31	3
32	3

Cold Water Seal Kit 2520	
Pos.	Qty
40	3
41	3
48	3
49	3

Hot Water Seal Kit 2029	
Pos.	Qty
29	3
35	6
37	6
40	3
41	3
44	1
47	1
49	3

Valve Kit 1864	
Pos.	Qty
36	6
37	6

Oil Seal Kit 1865	
Pos.	Qty
15	1
24	1
39	3

COUNTRY OF ORIGIN: ITALY
LAST UPDATED: MARCH 2024

