



Accessories include everything from individual parts, oil, to complete Repair Kits from Total Maintenance Solutions (TMS) are made with more robust components and designed to stand up to serious wear-and-tear. Rotary vane vacuum/blower pumps are the workhorses in most plant operations - make sure you're staying current on routine/regular maintenance. *Don't forget, if you have Busch Vacuum/Blower Pumps, contact Dultmeier Sales to discuss the TMS Exchange Program and how you can earn credit for your existing pump unit.*



**TMSHK020 Busch Overhaul Kit Shown**



**TMSFK013 Shown**

**TMSFK006 Exhaust Filter Kit Includes:**

- Exhaust Filters (2)
- Baffle Strainer (1)
- Drain Plug (1)
- Filter Cover Gasket (1)
- Rear Cover Gasket (1)
- Exhaust Cover Gaskets (2)
- Oil Filter (1)

**TMSFK008 Exhaust Filter Kit Includes:**

- Exhaust Filters (4)
- Baffle Strainer (1)
- Filter Cover Gasket (1)
- Drain Plug (1)
- Sight Glass (1)
- Sight Glass Gasket (1)
- Oil Filter (1)

**TMSFK011 Exhaust Filter Kit Includes:**

- Exhaust Filters (3)
- Baffle Strainer (1)
- Drain Plug (1)
- Filter Cover Gasket (1)
- Sight Glass (1)
- Sight Glass Gasket (1)
- Oil Filter (1)

**TMSFK012 Exhaust Filter Kit Includes:**

- Exhaust Filters (3)
- Baffle Strainer (1)
- Drain Plug (1)
- Filter Cover Gasket (1)
- Side Cover Gasket (1)
- Sight Glass (1)
- Sight Glass Gasket (1)
- Oil Filter (1)

**TMSFK013 Exhaust Filter Kit Includes:**

- Exhaust Filters (8)
- Baffle Strainer (1)
- Drain Plug (1)
- Oil Sight Glass (1)
- Oil Sight Glass Gasket (1)
- Filter Cover Gasket (1)
- Exhaust Screen Gasket (1)
- Oil Filter (1)
- Side Cover Gasket (1)
- Pressure Gauge (1)

**Food Grade Full Synthetic Blend Pump Oil**

Available in size options ranging 5-gallon pails, 55-gallon drums, or 275-gallon totes. Food Grade Full Synthetic blend. ISO100. 30Wt. White containers identify Food Grade.

**Standard Synthetic Blend Pump Oil**

Available in size options ranging from 5-gallon pails, 55-gallon drums, or 275-gallon totes. Non-Detergent. 30Wt. Black Containers identify standard blend.

Part No.	Description
TM SFK006	Exhaust Filter Kit, 63/100 Pumps
TM SFK008	Exhaust Filter Kit, 160/250B Pumps
TM SFK011	Exhaust Filter Kit, 160 C&D Pumps
TM SFK012	Exhaust Filter Kit, 250 C&D Pumps
TM SFK013	Exhaust Filter Kit, 400/630 Pumps
TM SHK013	Overhaul Kit with Filters Busch RA063/0100 – B/C/E/F
TM SHK014	Overhaul Kit with Filters, Busch RA160B
TM SHK017	Overhaul Kit with Filters, Busch RA165/0205D
TM SHK020	Overhaul Kit with Filters, Busch RA0250C/D & 0302D
TM SHK015	Overhaul Kit with Filters, Busch RA0250B
TM SHK018	Overhaul Kit with Filters, Busch RA0255/0305D
TM SHK021	Overhaul Kit with Filters, Busch RA0400B
TM SHK023	Overhaul Kit with Filters, Busch RA0630B
TM SHK025	Overhaul Kit with Filters, Busch WV1000B
TM SV20-5G	Synthetic Blend Oil, 5-Gal Jug, Non-Detergent, Black Jug
TM SV20-5GFS	Full Synthetic Food Grade Oil, 5-Gal Jug, White Jug

\*Common Repair Kits/Items listed – call for details on any items not listed. B, C, & D Pumps identify with certain serial number ranges from Busch. For instance, the B Variation of TMS correlates to B versions of respective Busch Models (i.e. When comparing a Busch 250B – look to TMS RV250B).

†For Overhaul Kits less Exhaust Filters – order with suffix 'LF' at the end of the part number (i.e. TMSHK017LF)

**Busch Overhaul Kits (with Filters) Include:**

- Exhaust Filters
- Oil Filter
- O-rings
- Oil Drain Plug Gasket
- Strainer Baffle (as required)
- Bearing Sleeves
- Vanes

Quantities vary by kit number relative to specific pump models.