Sanitary AODD Pumps

Saniforce FG Series Food Grade

Graco's SaniForce FG Series product line boasts an air-operated double diaphragm (AODD) sanitary pump for applications that require quick knockdown design, easy cleaning, and economical upfront investment. The SaniForce FG line is ideal for general food processing and personal care markets. Ideal for low to medium viscosity materials. The overmolded diaphragm design is available on SaniForce FG Models: 515, 1040, 1590, and 2150. Standard with Tri-clamp connections but DIN Sanitary connections available. Standard with 125Ra finish on fluid contact surfaces. FG Series/FDA Pumps have tri-clamp fittings 1-size up from the fluid line size. SF515 is a 1/2" fluid line pump with 1" tri-clamp ports.

- Overmolded diaphragm* plate with PTFE on the fluid side and EPDM on the air side means there is no place for bacteria to hide this diaphragm design
 is recommended for 100% Clean In Place (CIP) requirements.
- Overmolded design allows for longer diaphragm life in abrasive applications that still call for chemical resistance of PTFE.
- No exposed diaphragm place on the fluid side means greater longevity and wear life of diaphragms.
- One-person serviceability.
- * Overmolded diaphragm is not available on every model



Saniforce 515 - 1IN Ports .094IN Max Solids 16 GPM Max 28 SCFM Max



Saniforce 1040 - 1.5IN Ports .125IN Max Solids 41 GPM Max 50 SCFM Max



Saniforce 1590 - 2IN Ports .1875IN Max Solids 100 GPM Max 130 SCFM Max



Saniforce 2150 - 2.5IN Ports .25IN Max Solids 160 GPM Max 175 SCFM Max

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Part No.	Description	Flow (GPM)	Pressure	Max SCFM
GY SF515	1IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm	16	100	28
GY SF1040	1.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm	41	120	50
GY SF1040A	1.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm	41	120	50
GY SF1590	2IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm	100	120	130
GY SF1590A	2IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm	100	120	130
GY SF2150	2.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm	160	120	175
	GY SF515 GY SF1040 GY SF1040A GY SF1590 GY SF1590A	Part No.DescriptionGY SF5151IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc DiaphragmGY SF10401.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc DiaphragmGY SF1040A1.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold DiaphragmGY SF15902IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold DiaphragmGY SF1590A2IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm	Part No.DescriptionFlow (GPM)GY SF5151IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm16GY SF10401.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm41GY SF104041.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm41GY SF104052IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm100GY SF159042IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm100	Part No.DescriptionFlow (GPM)PressureGY SF5151IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm16100GY SF10401.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm41120GY SF104041.5IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm41120GY SF104052IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm100120GY SF159042IN Tri-Clamp Saniforce AODD Pump, 316SS Body/Seat, PTFE 2-Pc Overmold Diaphragm100120

Saniforce 2.0 HS Series - High Sanitary Grade

Graco's SaniForce 2.0 HS Series boasts several upgrades for High Sanitation applications. Some HS models are available in 3-A certification standards – call for details. SaniForce 2.0 models come standard with stands for stringent cleaning requirements. Large Particle pumps like the HS3150 and HS4150 are ideal for poultry processing where necks and keels are required to pass through the pump. Standard with Tri-Clamp ports but DIN connections are available – call for details. HS Series fluid lines match tri-clamp port sizes. SF2-1040 is a 1" fluid line pump with 1" tri-clamp ports.

- Large Particle Flapper Design available on 1590, 3150, 4150 models Up to 3.8IN Diameter Particle passage – call for details.
- Ideal for high care food and personal/cosmetic applications.
- Constructed of Polished 316L Stainless steel.
- Built-in Stands for High Sanitation Requirements.
- Overmolded diaphragm* plate with PTFE on the fluid side and EPDM on the air side means there is no place for bacteria to hide – this diaphragm design is recommended for 100% Clean In Place (CIP) requirements.
- * SaniForce 2.0 HS 1590 and 3150 are available with the overmolded diaphragm design.

Saniforce 2.0 - 1040 - 1IN Ports .44IN Max Solids 41 GPM Max







Saniforce 2.0 - 1590 - 1.5IN Ports .5IN Max Solids 90 GPM Max 150 SCFM Max Optional



Saniforce 2.0 - 3250 - 3IN Ports .75IN Max Solids 250 GPM Max 290 SCFM Max Optional Muffler Shown

	Muller Shown	Max	Max	
Part No.	Description	Flow (GPM)	Pressure	Max SCFM
GY SF2-1040	1IN Tri-Clamp Saniforce 2.0 AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm	41	120	65
GY SF2-1590*	1.5IN Tri-Clamp Saniforce 2.0 AODD Pump, 316SS Body/Seat, PTFE Overmold Diaphragm	90	120	150
GY SF2-2150	2IN Tri-Clamp Saniforce 2.0 AODD Pump, 316SS Body/Seat, PTFE 2-Pc Diaphragm	180	120	200
GY SF2-3250	31N Tri-Clamp Saniforce 2.0 AODD Pump, 316SS Body/Seat, Santo 2-pc Diaphragm	250	100	290
GY SF2-3150*	3IN Tri-Clamp Saniforce 2.0 AODD Pump, 316SS Body/Seat, EPDM Overmold Diaphragm	130	120	220