



Roller Pumps

ACE Roller Pumps are compact, low-cost, and ideally designed for a large range of spraying, cleaning, and transfer applications. Pumps feature a rugged yet economical cast iron construction, FKM (Viton®) seals, and sealed bearings for long life performance. A newly designed casting allows these roller pumps to perform well across a wide range of pressures (up to 300 PSI) and capacities. Rollers are durable thermoplastic with metal core. Mount directly to tractor PTO shafts with optional PTO couplers. Universal repair kits include seals, O-rings, and rollers.



600 Series 3/4" Ports • 6 Rollers



Features:

- Capacity:** to 21 GPM
 - Max RPM:** 1200 RPM
 - Shaft:** 5/8" O.D. Stainless
 - Max Temp:** 140°F.
 - Ports:** 3/4" FPT
 - Max Pressure:** 300 PSI
 - Seals:** FKM/Viton®
 - Weight:** 9 lbs.
 - Pump Shaft Rotation:** CW or CCW when facing shaft
- Note: Use 1" Suction Line at Speeds Above 800 RPM.*



RK-RP600
Repair Kit



Pump Pressure	540 RPM		1000 RPM		1200 RPM	
	GPM	HP	GPM	HP	GPM	HP
0 PSI	9.7	0.80	18.2	0.20	21.8	0.30
50 PSI	8.0	0.38	16.5	0.71	20.1	0.90
100 PSI	7.2	0.68	15.4	1.26	19.1	1.51
150 PSI	6.6	0.97	14.7	1.80	18.2	2.14
200 PSI	5.6	1.29	14.0	2.34	17.3	2.84
250 PSI	4.9	1.65	13.4	2.91	16.5	3.48
300 PSI	4.3	1.91	12.7	3.47	15.7	4.17

Part No.	Description
AC RP600C	Cast Iron Pump, Less PTO Coupler, CCW
AC RP600CR	Cast Iron Pump, Reverse Rotation, Less PTO, CW ..
AC RK-RP600	Universal Repair Kit for 6-Roller Pumps.....
AC RP-BP6	Base Plate for Direct Coupling RP-600CR Pump
AC RP-TBK	Torque Bar Kit
AC BAC-10-RP6QC	Multispeed Quick PTO Coupler, 5/8".....

Note: CW Rotation Used for Engine Drive Units.



R800C



800 Series 3/4" Ports • 8 Rollers



Features:

- Capacity:** to 22 GPM
 - Max RPM:** 1000 RPM
 - Shaft:** 15/16" O.D. Stainless
 - Max Temp:** 140°F.
 - Ports:** 3/4" FPT
 - Max Pressure:** 300 PSI
 - Seals:** FKM/Viton®
 - Weight:** 14 lbs.
 - Pump Shaft Rotation:** CW or CCW when facing shaft
- Note: Use 1" Suction Line at Speeds Above 800 RPM.*



RK-RP800
Repair Kit

Pump Pressure	540 RPM		800 RPM		1000 RPM	
	GPM	HP	GPM	HP	GPM	HP
0 PSI	12.0	0.33	18.3	0.89	22.5	1.56
50 PSI	11.1	0.74	17.5	1.26	22.0	1.78
100 PSI	10.3	1.25	16.9	1.95	21.3	2.53
150 PSI	9.5	1.77	16.1	2.65	20.6	3.50
200 PSI	8.6	2.26	15.5	3.40	20.0	4.20
250 PSI	7.8	2.78	14.5	4.20	18.9	5.30
300 PSI	7.1	3.30	13.7	5.30	18.0	6.10

Part No.	Description
AC RP800C	Cast Iron Pump, Less PTO Coupler, CCW
AC RP800CR	Cast Iron Pump, Reverse Rotation, Less PTO, CW ..
AC RK-RP800	Universal Repair Kit for 8-Roller Pumps.....
AC RP-BP8	Base Plate for Direct Coupling RP-800CR Pump
AC RP-TBK	Torque Bar Kit
AC BAC-10-RP8QC	Multispeed Quick PTO Coupler, 15/16".....

Note: CW Rotation Used for Engine Drive Units.

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