

For many chemicals, acetone, methanol and ethanol solvents. Supplied with a 2" bung adapter, 8' long hose, hose end nozzle with built-in syphon breaker and two-piece suction tube for 55 gallon drums. The Body and components are glass-filled polyester or Rytan®, Piston rod and springs are stainless. Double acting handle pumps one-half quart on each forward or backward stroke.

**Capacity:** 25 gallons per 200 strokes.  
**Max Liquid Temperature:** 125° F.  
**Max Liquid Viscosity:** 2000 SSU.  
**Port Diameters:** Inlet 1" NPT, Outlet 3/4" MPT. **Weight:** 8 lbs.

**HE4 Polyester Glass Reinforced pump** with Viton® internals and EPDM hose.

**HPV4A Polyester Glass Reinforced pump** with Viton® internals, & cross linked polyethylene hose

**HRV4A Rytan® Glass Reinforced Pump** with Viton® internals, cross linked polyethylene hose and polyester suction tube. **For maximum chemical resistance.**



**PACER**

## Hand Transfer Pumps

**RESISTS ATTACK from many chemicals and acids.**

**Not recommended for use with:** Chlorinated hydrocarbons, and some fumigants such as Dibrom and Telone II. **Not for HCL or sulfuric acids.**  
 Products that use a petroleum based material such as diesel fuel will require pumps with Viton® internals and polyethylene hose. Methanol requires EPDM internals.

— Call for Chemical Compatibility Check —

Part No.	PACER PISTON PUMPS
PR HE4	Glass-filled Polyester Pump .....
PR HRE5C	RYTON®/EPDM Hand Pump for Ethanol / Methanol .....
PR HPV4A	Glass-filled Polyester Pump .....
PR HRV4A	RYTON® Transfer Pump .....
PR HPE1A	Glass-Filled Polyester Pump with EPDM *.....
PR 3456	Polyethylene Suction Tube (as replacement) .....
PR 167P	Repair Kit for HE4/HPN.....

\* Suitable for Methanol.



## SOTERA Piston Pump

for Ag Chemicals

**FILLRITE Model 20V Piston Pump** is an economical way to transfer chemicals. This pump is self-priming and has discharge on the down stroke. Approximately 11 strokes per gallon. An anti-drip nozzle prevents leaks and waste.

**Features:** Viton® Seals • Polypropylene • 2" Inlet Fitting • Lock Ring for 360° Alignment • 36" Telescoping Suction Pipe • Hose Kit & Buttress Adapter Options.

**Use For:** Fertilizers, Herbicides, Pesticides, Water, Anti-Freeze, Mild Acids, Oils, Diesel Fuels, Degreasers. **DO NOT USE** with low flash point fluids. Check compatibility before using aggressive acids or chemicals.

**Part No.**  
**FR 20V** Hand-Operated Piston Pump ..

## Polypropylene Drum Pump

**Polypropylene Drum Pump** for handling a wide variety of chemicals. Lever action design delivers 10 ounces per stroke with a capacity of 6 gallons per minute. Designed to fit 2" drum openings. Telescoping extension tube allows for use with 15, 30 and 55 gallon drums. Spigot rotates 360° for versatile discharge. Handles viscosity's equivalent to 90# oil. Self-venting design. Check valve is stainless steel. Internal o-rings are EPDM.



**Part No.**  
**TO MR60** Plastic Drum Pump

Viton® is a registered trademark of DuPont Performance Elastomers



## 304SS Rotary Hand Drum Pump

**Stainless Steel Drum Pump** is designed for use in dispensing and transferring chemicals and liquids including many acids, acetones, alcohols, trichloroethylene, solvents, photographic chemicals and ketones which are compatible with pump component materials.

- Investment Cast 304SS Construction with Carbon Vanes.
- Teflon Lip Seal.
- Maximum Temperature is 200° F.
- 6 GPM @ 70 RPM (12 oz./Stroke).
- 1-1/4" NPT x 40" Stainless Steel Suction Tube Assembly.
- 1" SS Discharge Spout (Non-Threaded).
- Stainless Steel Bung Adapter fits 1-1/2" to 2" NPT.
- Padlock Provision.



**Part No.** GR 5271-98 **Rotary Hand Pump** **Wt.** 16 lbs.



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